ADVIK

Plant-1 Chakan

		Activity	KK	JH	QM	PM	SHE	OT	DM	E&T	KAIZEN IDEA SHEET
TPM Circle No.:		Loss no.									
TPM Circle Name:		Step									**Kaizen No.: 04**
Dept.: Machine Shop		Result Area	P		Q		C	D	S	M	

Cell No.: A247	Cell Name: A247 Lever	Process / Stage : SPM	Operation : Machining

Kaizen Theme:
To Avoid Operation shift.

Idea : To Provide Poka Yoke

Counter Measure: 1)Round pin to be provided on fixture to avoid wrong loading.

Problem / Present Status:
1) A247 lever Machining dia 6.3mm Hole shift Problem Due to wrong Load.

Before : No Poka Yoke to avoid wrong load.

Bench Mark	8
Target	0
Kaizen Start	18-Nov-14
Kaizen Finish	17-Dec-14

Team Members With Sign :
1. Anil rathod
2 Maruti sagar
3. Nana ugale

Why Why Analysis :

Why 1: A247 lever Machining dia 6.3mm Hole shift.
Why 2: Job Not Load Properly.
Why 3: Job Can Load Shift in Fixture.
Why 4: No Any Poka Yoke Available to avoid This.

After :

	Benefits:
P	
Q	Rejection eliminated.
C	
D	
S	
M	———

Kaizen Sustenance :

What to do : 1. Job Loading in Pin.

How to do : 1 Daily checking by operator

Root cause- No Any Poka Yoke Available to avoid This.

Result :
1) Rejection due to wrong load Eliminated .

Registration no.& dt : :17/12/14

Submitted by : Nana ugale

Manager's Sign : Surendra Kulkarni

Scope & Plan for Horizontal Deployment

Sr. no.	Model	Target Date	Responsibility	Status
1				